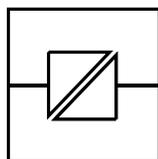


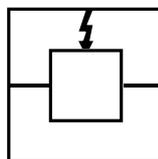
MA-45 AC  
MA-45 DC

# INSTALLATIONSANVISNING INSTALLATION MANUAL INSTALLATIONS ANLEITUNG

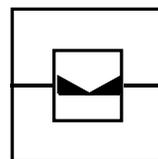
6045-2001



Galvanic  
Isolation



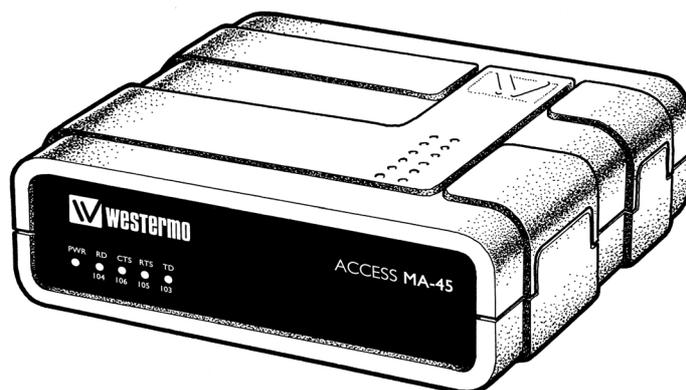
Transient  
Protection



Balanced  
Transmission



CE  
Approved



**Omvandlare, RS-232 – RS-422/485  
Converter, RS-232 – RS-422/485  
RS-232 – RS-422/485 Wandler**

 **westermo**<sup>®</sup>

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<sup>®</sup>  
**WESTERMO**

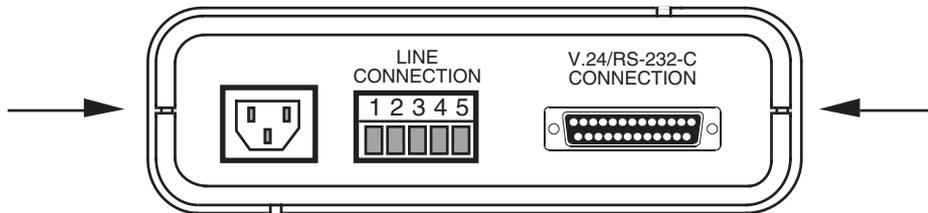
## Specifications MA-45

<b>Transmission</b>	Asynchronous, full/half duplex or simplex
<b>Interface 1</b>	EIA RS-232-C/ITU-T V.24 25-position D-sub female, DCE
<b>Interface 2</b>	EIA RS-422/RS-485/ITU-T V.11
<b>Data rate</b>	Up to 115.2 kbit/s
<b>Indicators</b>	Power, RD, CTS, RTS, TD
<b>Insulation</b>	Galvanic insulation with opto-coupler (data transmission) and transformer (supply)
<b>Insulation voltage</b>	1 500 V
<b>Overvoltage protection</b>	<b>Mains:</b> Breakdown voltage 440 V at 230 V AC and 220 V at 115 V AC <b>Interface 2:</b> Breakdown voltage transmitter and receiver 7 V. Surge capacity 0.6 kW for 1ms
<b>Power supply</b>	Switchable 115/230 V +15/-10% 48-62 Hz
<b>Fuse</b>	AC: 100 mA fast 5x20 mm DC: 1.6 A fast 5 x 20 mm
<b>Power consumption</b>	AC: Max 22 mA at 230 V, max 44 mA at 115 V DC: Max 1.4 W
<b>Temperature range</b>	5-50°C, ambient temperature
<b>Humidity</b>	0-95% RH, non-condensing
<b>Dimensions</b>	161x139x53 mm WxDxH
<b>Weight</b>	AC: 0.5 kg DC: 0.25 kg
<b>Mounting</b>	With rubber pads or screws. Screws: Remove the two "keyholes" on the bottom of the case

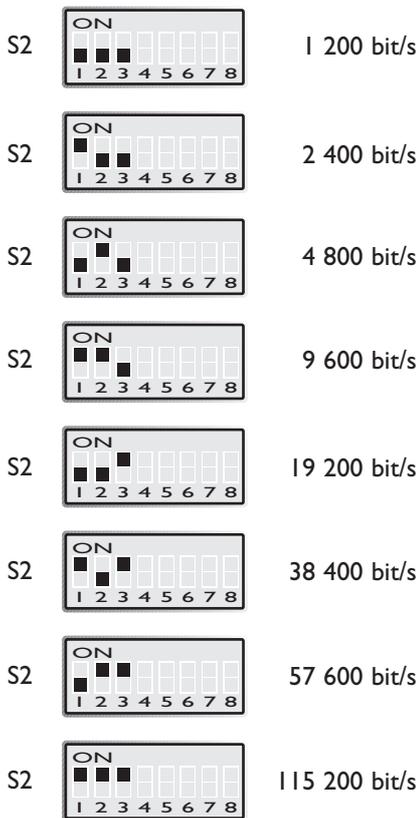
# Switch settings

The MA-45 can through different switch settings be adapted to a variety of running conditions. To set the switches, open the plastic case with e.g. a screw-driver.

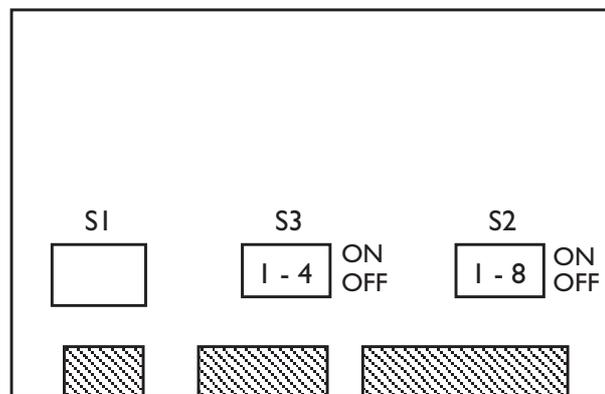
## DANGER! DO NOT OPEN CONNECTED UNIT



### Selection of data rate

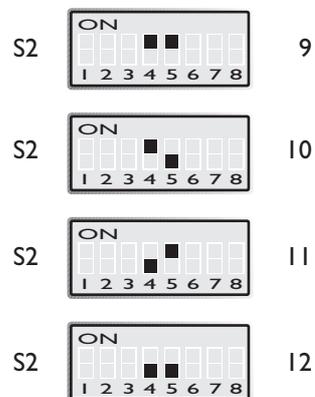


It is not necessary to set the datarate or the number of bits when RTS-control is used.



- S1 Selection of power supply | 115/230 V AC
- S2 Selection of data rate  
Selection of 2- or 4-wire transmission  
Selection of no. of data bits  
(see table below)
- S3 Selection of termination and fail-safe  
(see next page)

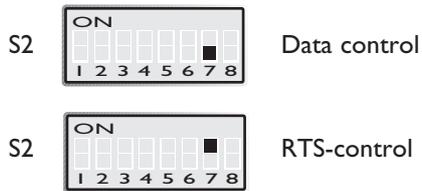
### Selections of bits



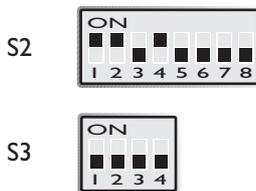
## 2/4-wire transmission



## Data control by data flow or RTS-control

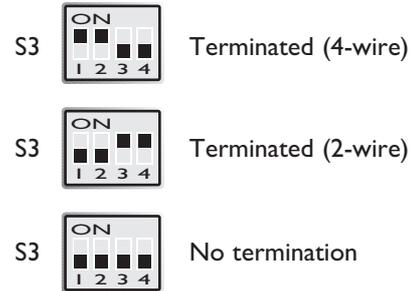


## Factory settings



S2: 8 not used

## Terminating with fail-safe



The fail-safe function forces the signal state of the receiver to OFF when the connected transmitter is in tri-state (transmitter inactive). The receiver located furthest away shall be terminated.

Supervision table when selecting data bits

7 bits	●	●	●		●			
8 bits				●		●	●	●
No parity	●	●		●		●		
Parity			●		●		●	●
1 stop bit	●		●	●			●	
2 stop bits		●			●	●		●
Number of bits	9	10	10	10	11	11	11	12

# Connections

## Line connection

(5-Position screw-terminal)

Direction	Connection no.	ITU-T V.11 Description
Receiver	1	A' (R+)
Receiver	2	B' (R-)
Transmitter	3	A (T+)
Transmitter	4	B (T-)
	5	Shield

The definitions R+/R-, T+/T- can be various between different manufactures.

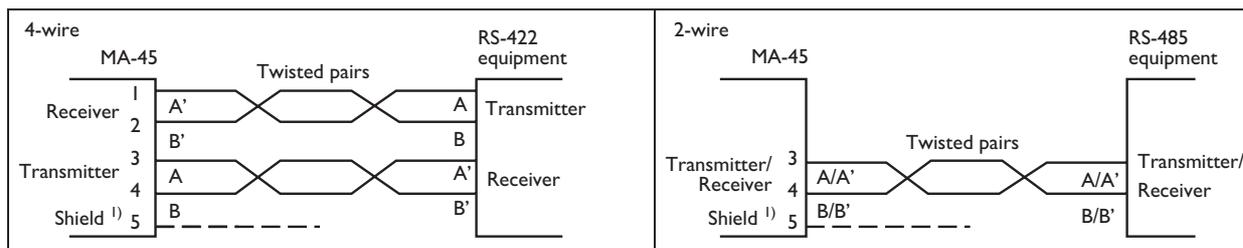
## Terminal connection (DCE)

(RS-232-C/V.24, 25-Position D-sub, female)

Direction	Connection	ITU-T V.24 Code	Signal name
I	2	103	TD/Transmitted data
O	3	104	RD/Received Data
I	4	105	RTS/Request To Send
O	5	106	CTS/Clear To Send
O	6	107	DSR/Data Set Ready
-	7	102	SG/Signal Ground
O	8	109	DCD/Data Carrier Detect

I = Input O = Output on MA-45

## Line connection



1) If shielded cable is used, connect the shield only at one end to avoid ground currents.

## Transmission range (interface 2)

Use twisted pair cable. Max transmission range 1 200 metre.

(cable specifications 0.3 mm<sup>2</sup> and capacitance 42 pF/m).

The transmission range will increase if a cable with lower capacitance and larger diameter is used.

Use shielded cable in heavy industrial environments.

## MA-45 DC

### Specifications

<b>Power supply</b>	12–36 V DC
<b>Power consumption</b>	Max 2 W
<b>Insulation</b>	1 000 V
<b>Fuse FI</b>	1.6 A fast 5x20 mm

All other specifications according to MA-45 AC

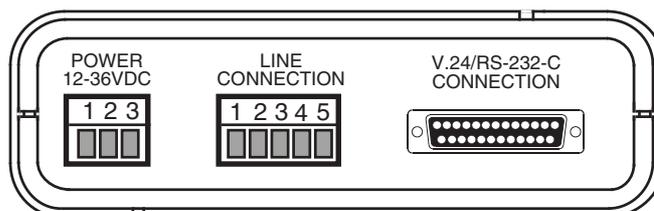
### Switch settings

According to MA-45 AC

### Connections

According to MA-45 AC, except power supply

Connection no.	Power supply
1	+ Voltage
2	– Voltage
3	



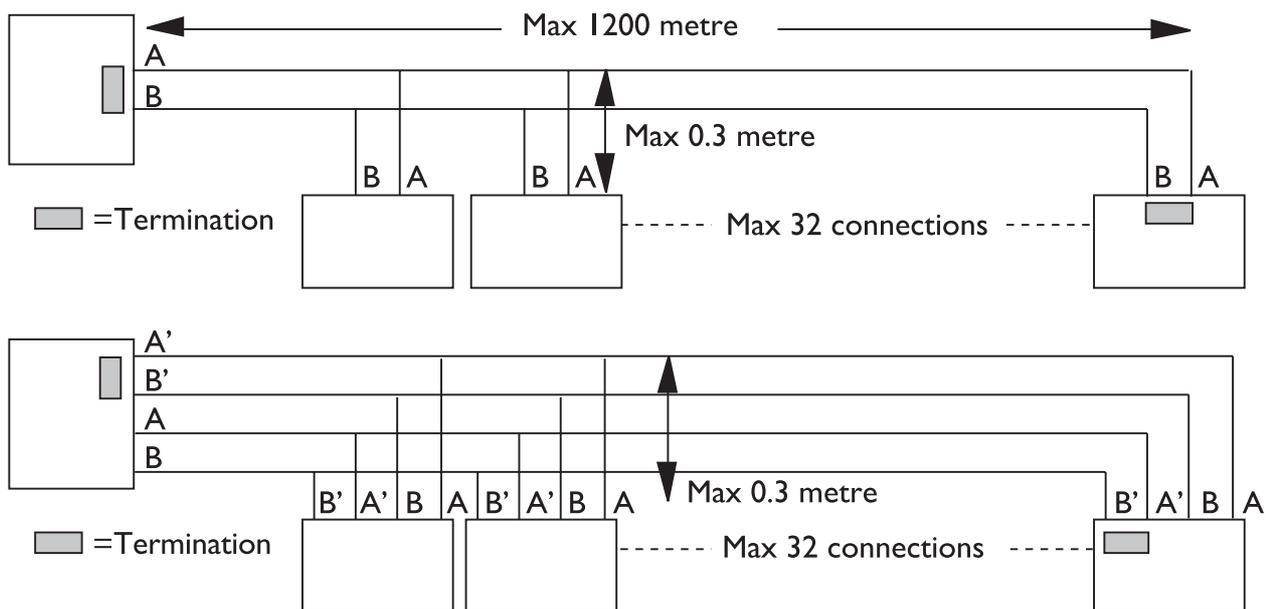
## Hints

The MA-45 uses the RS-422/485 interface. RS-422/485 was designed for multidrop applications. When a system is installed it should form a bus structure (see diagrams). Star shaped networks should never be created, there are other Westermo products designed to work in star net applications. To install correctly, an RS-422/485 network should be terminated at the correct points. The recommendation is to terminate the receiver on the master unit and the final bus slave unit. See diagrams for details of how this is done with RS-485 (2 wire) and RS-422 (4 wire).

The line transmitter used in the MA-45 is activated by data received on the RS-232 interface, unlike conventional converters that rely on a control signal (e.g. RTS).

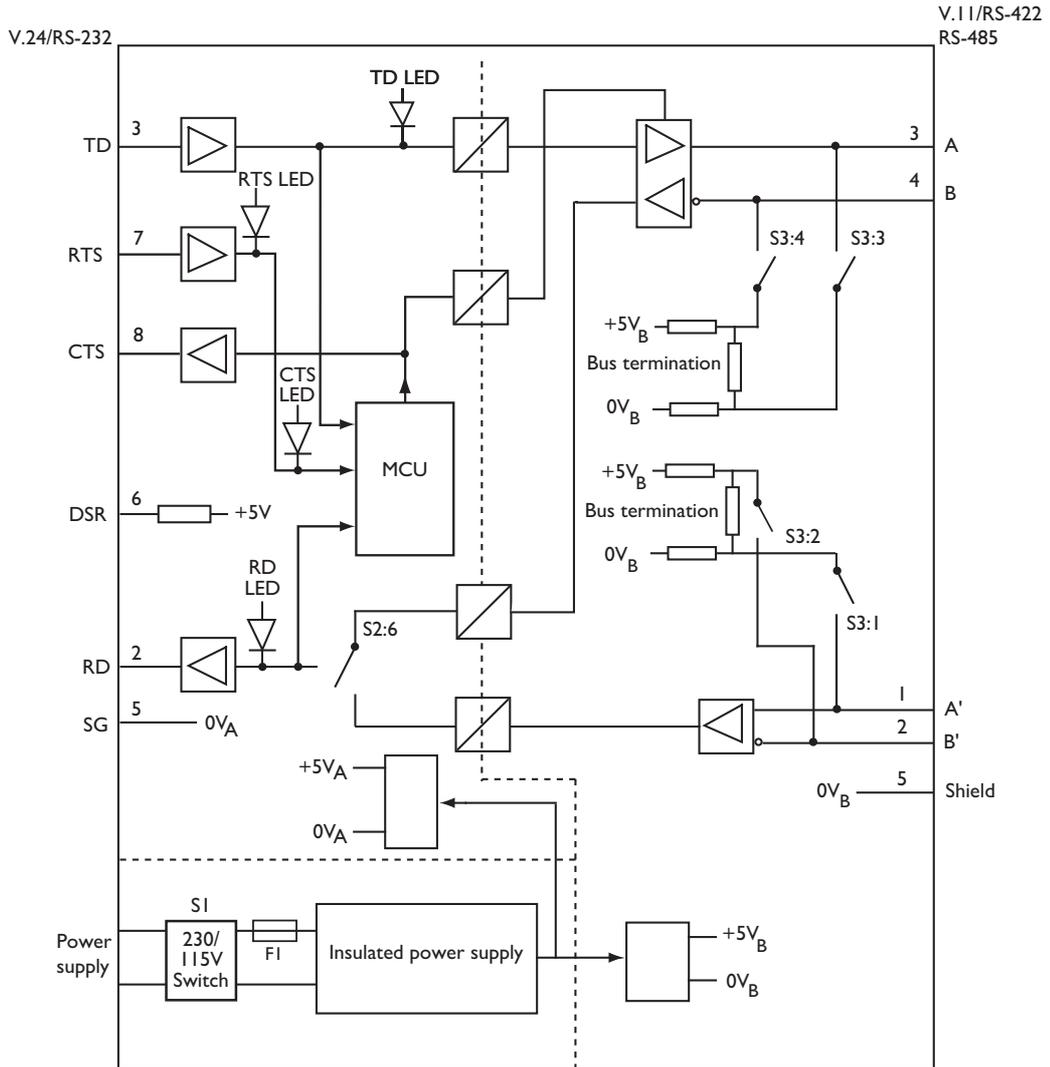
If any problems do occur on set up of the MA-45, the LED's will be helpful.

- PWR: The unit has power.
- RD: Data received on the RS-422/485 interface.
- CTS: Follows RTS
- RTS: Status of RTS from the RS-232 interface
- TD: Data received on RS-232 interface



**N.B.** R+/R-, T+/T- definitions are not standard, it can help to shift A and B if the unit does not work.

# Block diagram



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